



Whereas, ARTICLES OF AMENDMENT TO THE ARTICLES OF INCORPORATION OF CHICAGO EXTRUDED METALS COMPANY

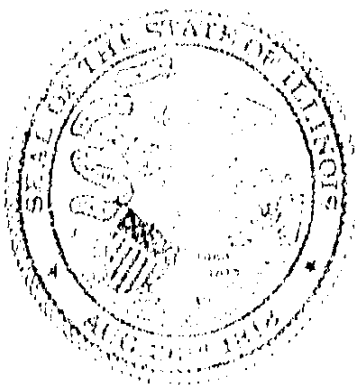
INCORPORATED UNDER THE LAWS OF THE STATE OF ILLINOIS HAVE BEEN FILED IN THE OFFICE OF THE SECRETARY OF STATE AS PROVIDED BY THE BUSINESS CORPORATION ACT OF ILLINOIS, IN FORCE JULY 1, A.D. 1984.

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Now Therefore, I, George H. Ryan, Secretary of State of the State of Illinois, by virtue of the powers vested in me by law, do hereby issue this certificate and attach hereto a copy of the Application of the aforesaid corporation.

In Testimony Whereof, I hereto set my hand and cause to be affixed the Great Seal of the State of Illinois, at the City of Springfield, this 30th day of DECEMBER A.D. 19 92 and of the Independence of the United States the two hundred and 17th.

OF RECORD



George H Ryan
SECRETARY OF STATE

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Form **BCA-10.30**

ARTICLES OF AMENDMENT

(Rev. Jan. 1991)

File # D-1680-121-6

George H Ryan
Secretary of State
Department of Business Services
Springfield, IL 62756
Telephone (217) 782-8961

FILED
DEC 30 1992

GEORGE H. RYAN
SECRETARY OF STATE

SUBMIT IN DUPLICATE

This space for use by
Secretary of State

Date 12-30-92

Franchise Tax \$

Filing Fee \$ 6.37

Penalty \$ 25.00

Approved [Signature] 2137

Remit payment in check or money order, payable to "Secretary of State."

1. CORPORATE NAME: Chicago Extruded Metals Company

(Note 1)

2. MANNER OF ADOPTION:

The following amendment of the Articles of Incorporation was adopted on December 28, 19 92 in the manner indicated below. ("X" one box only)

By a majority of the incorporators, provided no directors were named in the articles of incorporation and no directors have been elected; or by a majority of the board of directors, in accordance with Section 10.10, the corporation having issued no shares as of the time of adoption of this amendment;

(Note 2)

By a majority of the board of directors, in accordance with Section 10.15, shares having been issued by shareholder action not being required for the adoption of the amendment;

(Note 3)

By the shareholders, in accordance with Section 10.20, a resolution of the board of directors having been duly adopted and submitted to the shareholders. At a meeting of shareholders, not less than the minimum number of votes required by statute and by the articles of incorporation were voted in favor of the amendment;

(Note 4)

By the shareholders, in accordance with Sections 10.20 and 7.10, a resolution of the board of directors having been duly adopted and submitted to the shareholders. A consent in writing has been signed by shareholders having not less than the minimum number of votes required by statute and by the articles of incorporation. Shareholders who have not consented in writing have been given notice in accordance with Section 7.10;

(Note 4)

By the shareholders, in accordance with Sections 10.20 and 7.10, a resolution of the board of directors having been duly adopted and submitted to the shareholders. A consent in writing has been signed by all the shareholders entitled to vote on this amendment.

(Note 4)

(INSERT AMENDMENT)

(Any article being amended is required to be set forth in its entirety.) (Suggested language for an amendment to change the corporate name is RESOLVED, that the Articles of Incorporation be amended to read as follows:)

(NEW NAME)

EXPEDITED
DEC 30 1992
SECRETARY OF STATE

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All changes other than name, include on page 2 (over)

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Resolution

1. RESOLVED, that Article 4, Paragraphs 1 and 2 of the Articles of Incorporation be amended, changed and altered so as to read as follows:

4. Paragraph 1: Authorized Shares; Issued Shares and Consideration Received:

Class	Par value per Share	No. of Shares Authorized	No. of Shares to be Issued	Consideration to be Received
Common	-0-	100,000	4,247	\$ 212,350
Non-Voting Common	-0-	100,000	4,247	\$ 4,247

Total: \$ 216,597

Paragraph 2: The preferences, qualifications, limitations, restrictions and special or relative rights in respect of the shares of each class are:

The Common Stock and the Non-Voting Common Stock of the Corporation shall be identical in all respects except that The Non-Voting Common Stock shall not be entitled to vote on any matters that come before the shareholders of the Corporation, including the election of the directors.

2. RESOLVED, that Article 7, Paragraph 1 of the Articles of Incorporation be amended, changed and altered so as to read as follows:

7. Paragraph 1: Elimination of Cumulative Voting Rights:

The holders of capital stock of the Corporation that are entitled to vote for directors shall not be entitled to any cumulative voting rights in connection with any vote taken on or after January 1, 1983.

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3. The manner in which any exchange, reclassification or cancellation of issued shares, or a reduction of the number of authorized shares of any class below the number of issued shares of that class, provided for or effected by this amendment, is as follows: (If not applicable, insert "No change")

The corporation hereby issues 4,247 shares of non-voting common stock.

4. (a) The manner in which said amendment effects a change in the amount of paid-in capital (Paid-in capital replaces the terms Stated Capital and Paid-in Surplus and is equal to the total of these accounts) is as follows: (If not applicable, insert "No change")

(b) The amount of paid-in equity (Paid-in Capital replaces the terms Stated Capital and Paid-in Surplus and is equal to the total of these accounts) as changed by the amendment is as follows: (If not applicable, insert "No change")

	Before Amendment	After Amendment
Paid-in Capital	\$ 212,350	\$ 216,597

(Complete either item 5 or 6 below)

5. The undersigned corporation has caused this statement to be signed by its duly authorized officers, each of whom affirms, under penalties of perjury, that the facts stated herein are true.

Dated December 28, 19 92 Chicago Extruded Metals Company
(Legal Name of Corporation)
attested by Jackie Anderson by Davis G. Anderson
(Signature of Secretary or Assistant Secretary) (Signature of President or Vice President)
Jackie Anderson, Assistant Secretary Davis G. Anderson, President
(Type or Print Name and Title) (Type or Print Name and Title)

6. If amendment is authorized by the incorporators, the incorporators must sign below.

OR

If amendment is authorized by the directors and there are no officers, then a majority of the directors or such directors as may be designated by the board, must sign below.

The undersigned affirms, under the penalties of perjury, that the facts stated herein are true.

Dated _____, 19 _____

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NOTES and INSTRUCTIONS

NOTE 1: State the true exact corporate name as it appears on the records of the office of the Secretary of State, BEFORE any amendments herein reported.

NOTE 2: Incorporators are permitted to adopt amendments ONLY before any shares have been issued and before any directors have been named or elected. (§ 10.10)

NOTE 3: Directors may adopt amendments without shareholder approval in only six instances, as follows:

- (a) to remove the names and addresses of directors named in the articles of incorporation;
- (b) to remove the name and address of the initial registered agent and registered office, provided a statement pursuant to § 5.10 is also filed;
- (c) to split the issued whole shares and unissued authorized shares by multiplying them by a whole number, so long as no class or series is adversely affected thereby;
- (d) to change the corporate name by substituting the word "corporation", "incorporated", "company", "limited", or the abbreviation "corp.", "inc.", "co.", or "ltd." for a similar word or abbreviation in the name, or by adding a geographical attribution to the name;
- (e) to reduce the authorized shares of any class pursuant to a cancellation statement filed in accordance with § 9.05;
- (f) to restate the articles of incorporation as currently amended. (§ 10.15)

NOTE 4: All amendments not adopted under § 10.10 or § 10.15 require (1) that the board of directors adopt a resolution setting forth the proposed amendment and (2) that the shareholders approve the amendment.

Shareholder approval may be (1) by vote at a shareholders' meeting (either annual or special) or (2) by consent, in writing, without a meeting.

To be adopted, the amendment must receive the affirmative vote or consent of the holders of at least 2/3 of the outstanding shares entitled to vote on the amendment (but if class voting applies, then also at least a 2/3 vote within each class is required).

The articles of incorporation may supercede the 2/3 vote requirement by specifying any smaller or larger vote requirement not less than a majority of the outstanding shares entitled to vote and not less than a majority within each class when class voting applies. (§ 10.20)

NOTE 5: When shareholder approval is by consent, all shareholders must be given notice of the proposed amendment at least 5 days before the consent is signed. If the amendment is adopted, shareholders who have not signed the consent must be promptly notified of the passage of the amendment. (§§ 7.10 & 10.20)

C-173.6

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PLEASE RETURN TO:
ALEXANDRA I. DEEP
% SIDLEY AUSTIN
ONE FIRST NAT'L PLAZA, SUITE 4200
CHICAGO, IL 60603

DEPT-01 RECORDING \$29.00
T#2222 TRAM 5584 02/03/93 15:26:00
#5180 * -93-090710
COOK COUNTY RECORDER

29.00